



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

22 aout
D5449-1

Job Sheet 180212



Part No: D5449-1

Job Qty: 60 ea

Part Name: Float Saddle Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/3/18

Job Tracking No:

Due Date: 7/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 16-08-05 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea		7/27/18	0.00	0.00	Start Up Machining-4		Final 12/10/18
100	Bandsaw	60 pcs		7/27/18	0.00	5.03	Bandsaw1		11
105	CNC Vertical Machining	60 pcs		7/27/18	0.03	17.24	HAAS1-1		11
110	QC	60 pcs		7/27/18	0.00	0.00	QC2 Machining-4		11
120	QC	60 pcs		7/27/18	0.00	0.00	QC8 Machining-4		J.C.L. 18-09-09
130	HandFinish	60 pcs		7/27/18	0.00	0.72	HandFinish1		SAKS-09-10
140	Powdercoat	60 pcs		7/27/18	0.00	0.59	Powdercoat1		BLIS-09-10
150	QC	60 pcs		7/27/18	0.00	0.00	QC3		SEP 11 2018 68
160	Packaging	60 pcs		7/27/18	0.00	0.00	Packaging3-2	5665	21 9-89
170	QC21-SA	60 Ea		7/27/18	0.00	0.00	QC21		SEP 14 2018

Part Op 100 - CUT BLANKS 3.100" LONG ****MAKE SURE TO USE MATERIAL WITH ROUNDED CORNERS AS PER DWG****

Descriptions: 105 - MILL AS PER DWG AND FOLIO FB487

M 83893 STARTS 8:05 A.T. 320° FINISH: 8:35

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6TS1.000W.065	6061T6 Sq Tube 1.00 X 1.00 X 0.065W Rounded Corners	15.6000 ft (.26 ea)	90-Start up Operation	5092 105

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6TS1.000W.065	16	0	0

Part Specifications

Specifications could not be found.



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Container No: S108273



Part: D5449-1

Job No: 180212

Serial No/Batch: S108273

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/05/18